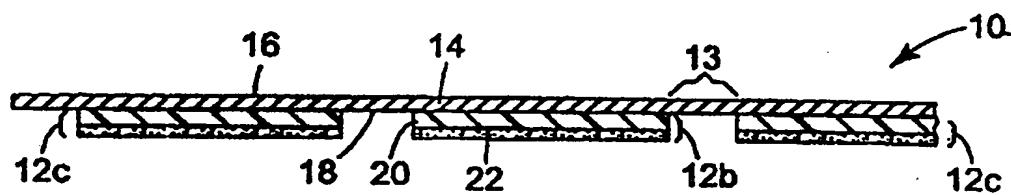
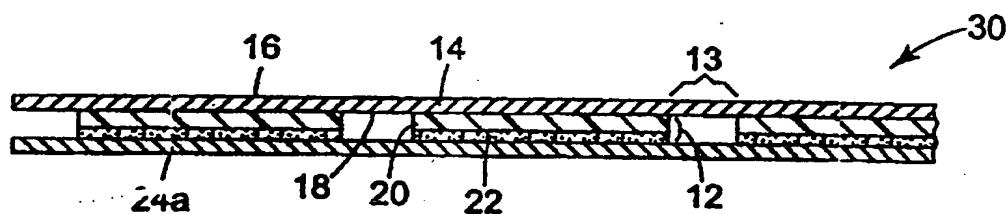


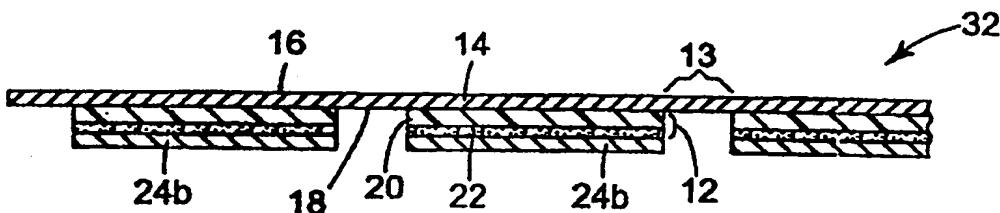
*Fig. 1a*



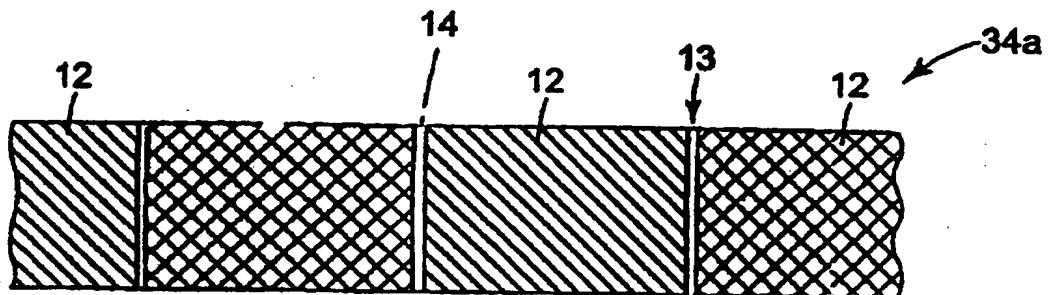
*Fig. 1b*



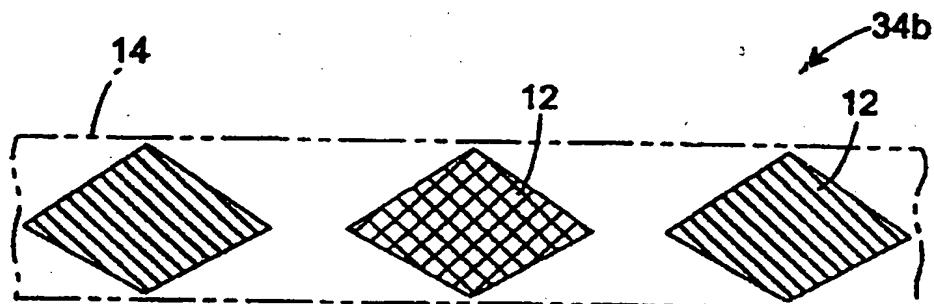
*Fig. 2a*



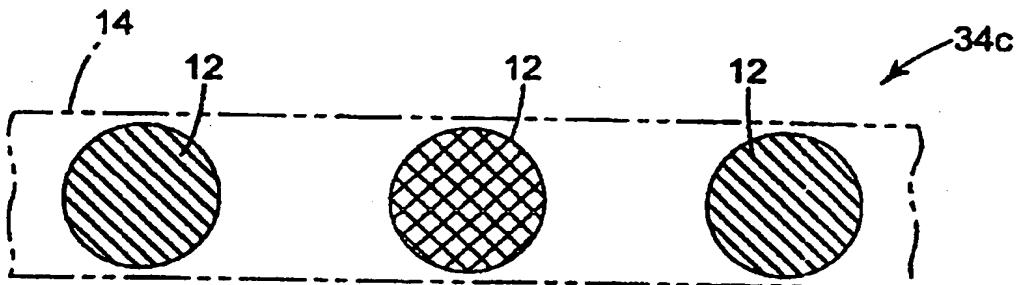
*Fig. 2b*



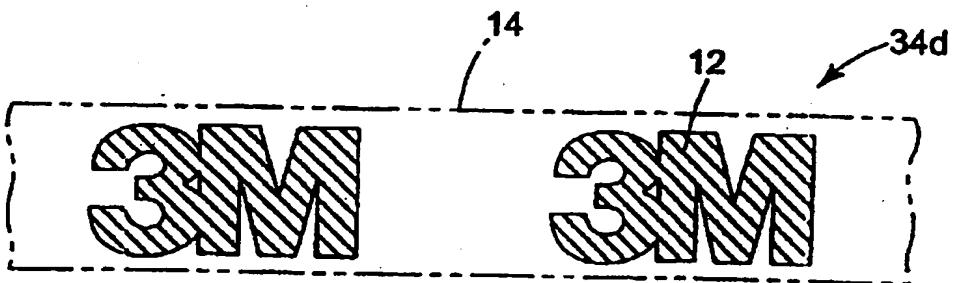
*Fig. 3a*



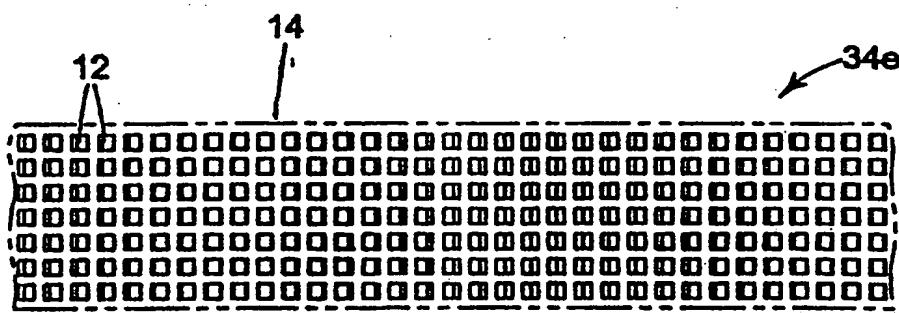
*Fig. 3b*



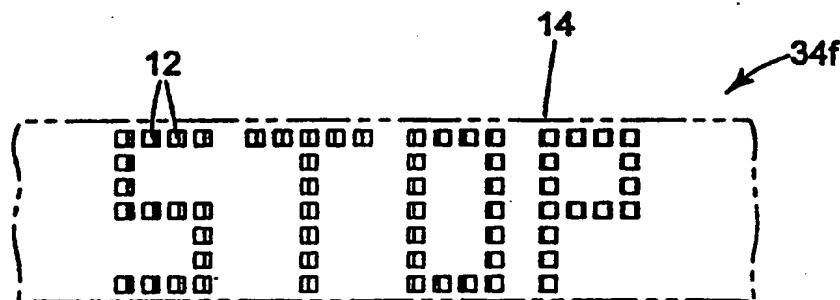
*Fig. 3c*



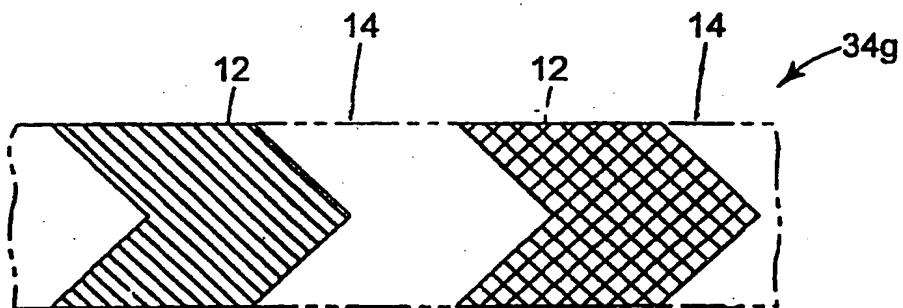
*Fig. 3d*



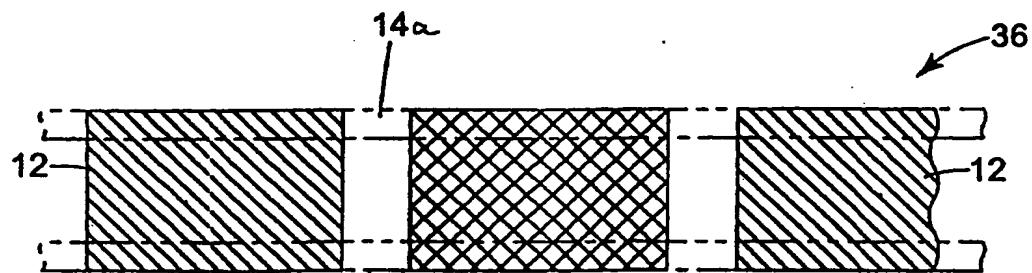
*Fig. 3e*



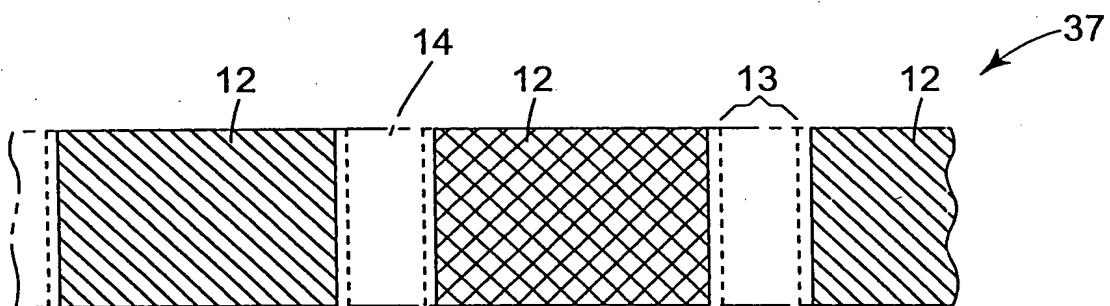
*Fig. 3f*



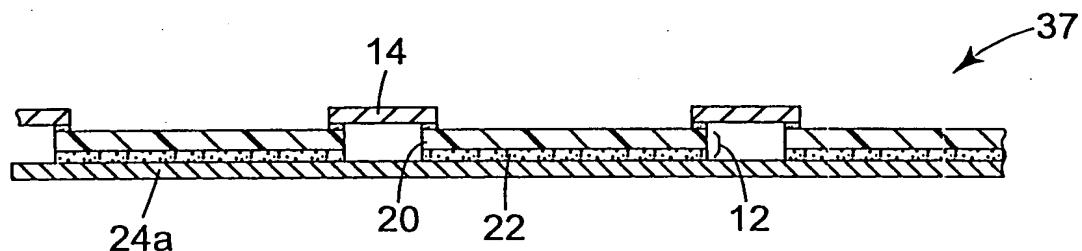
*Fig. 3g*



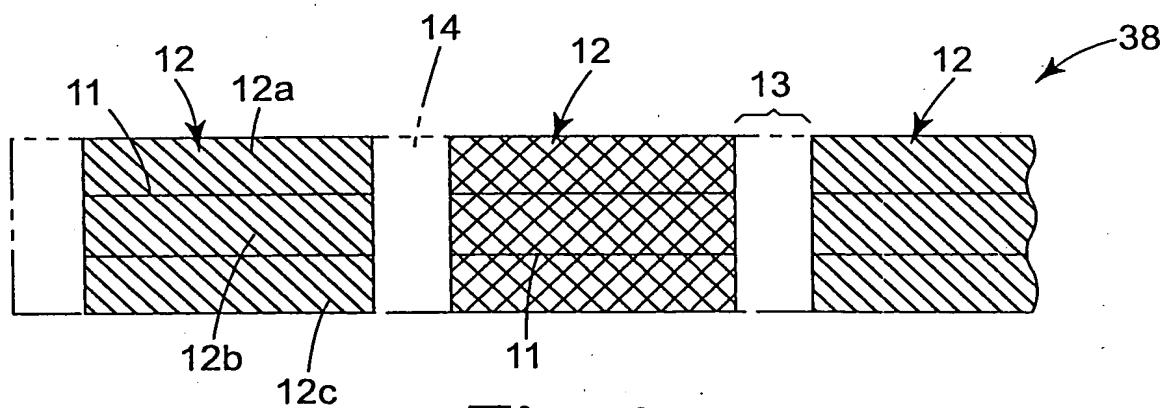
*Fig. 4*



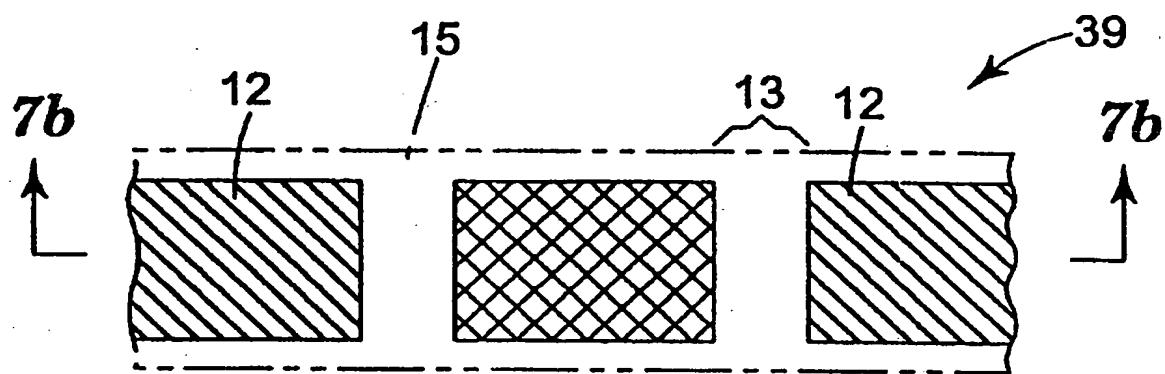
*Fig. 5a*



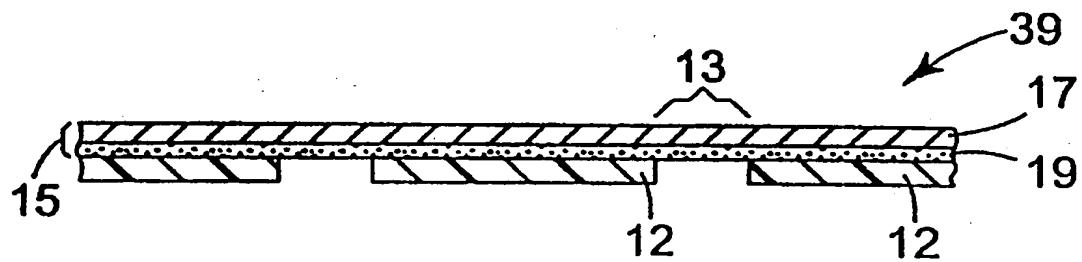
*Fig. 5b*



*Fig. 6*

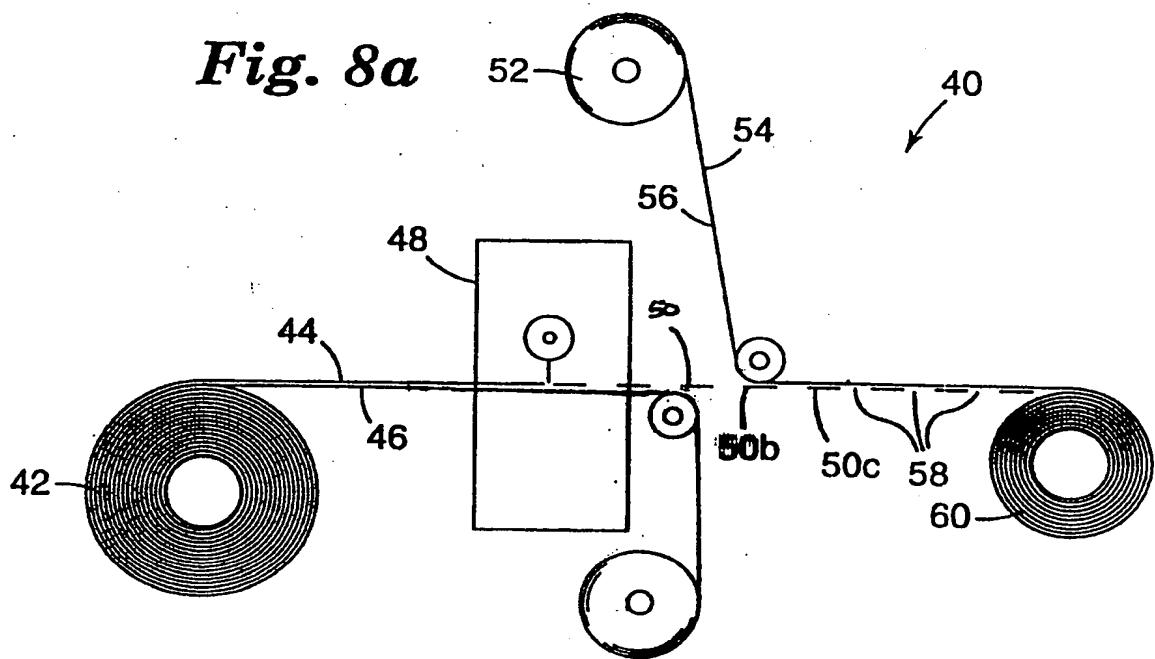


*Fig. 7a*

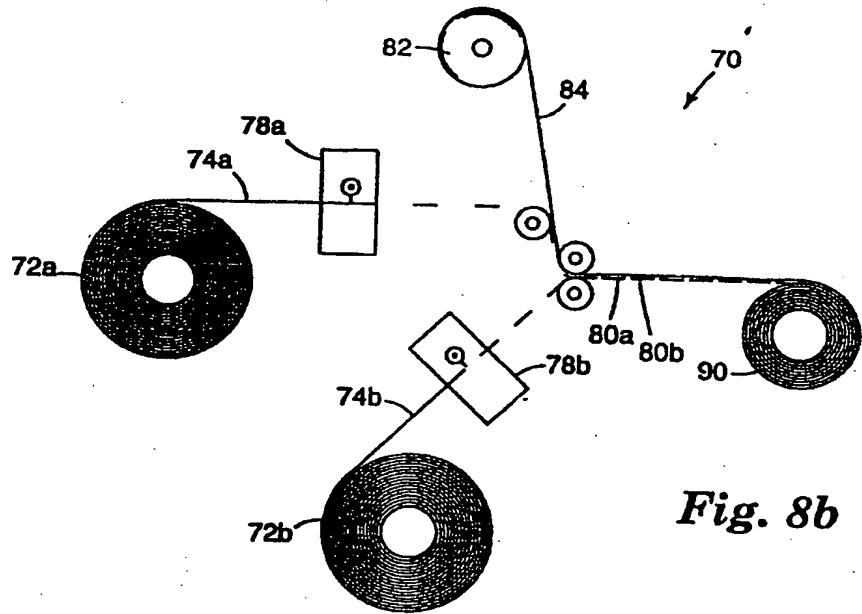


*Fig. 7b*

**Fig. 8a**

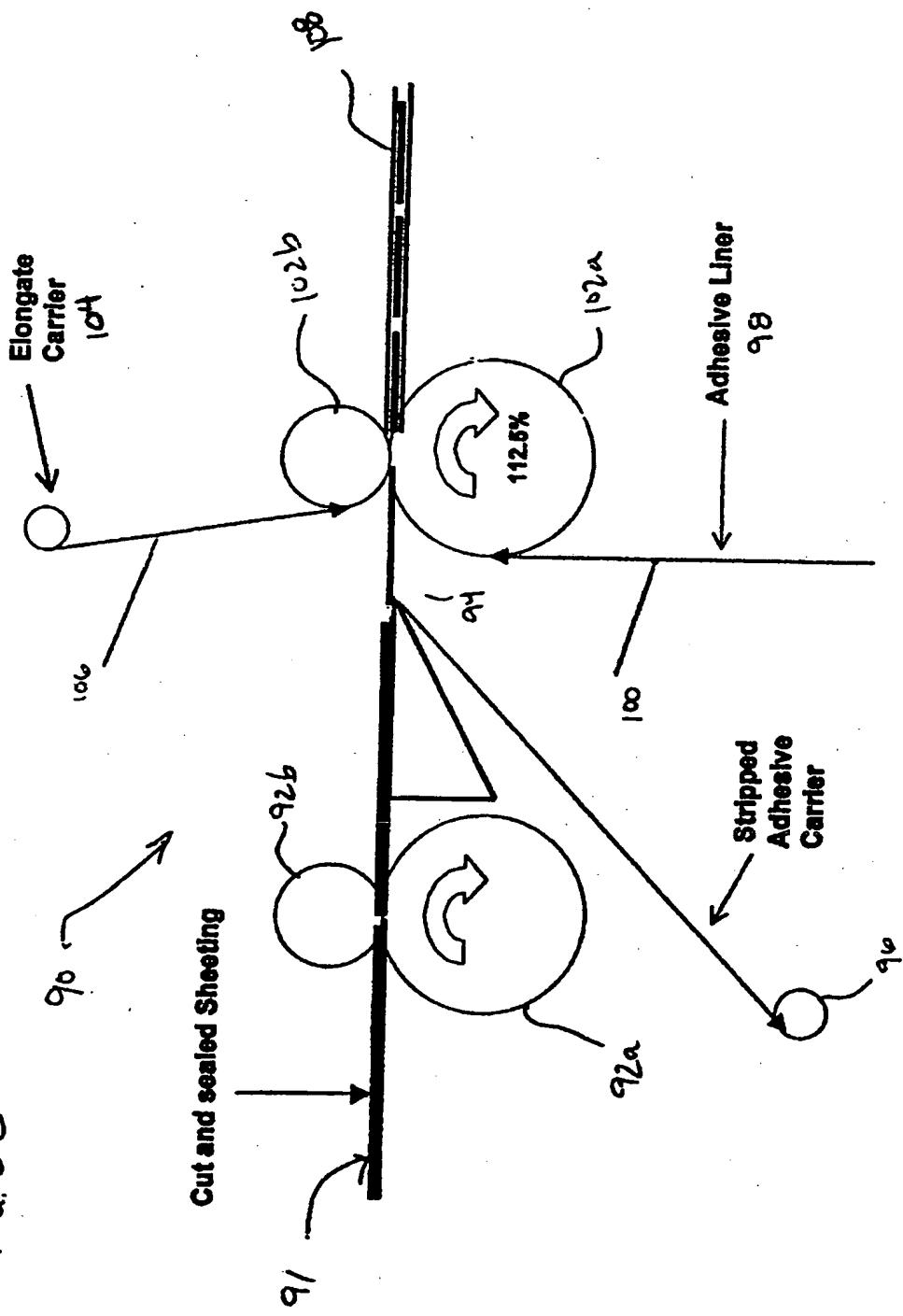


**Fig. 8b**



## Segmenting Diagram

Fig. 8 c



## Segmenting Diagram

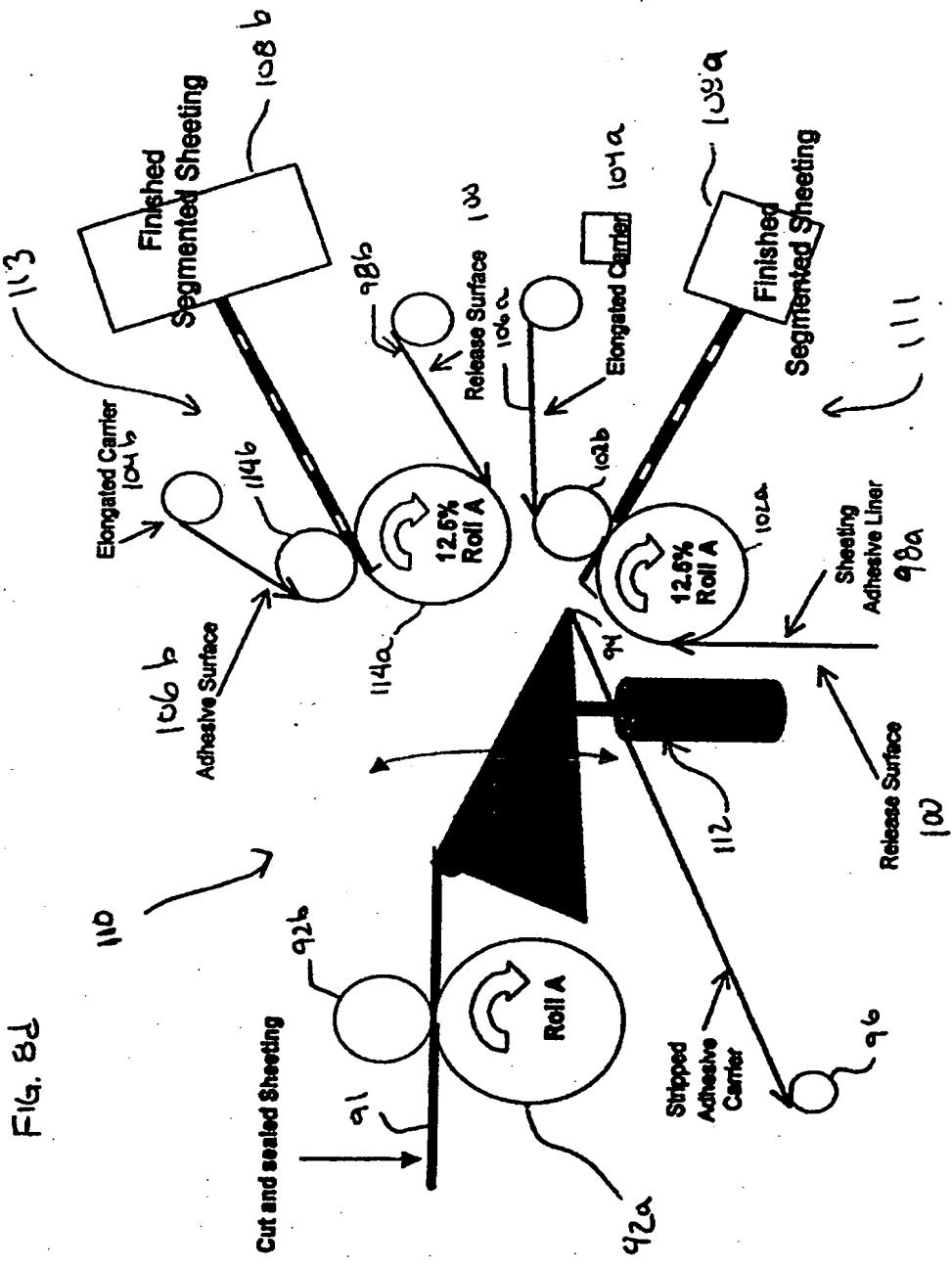


Fig. 8e

## Perforating between Segments

136

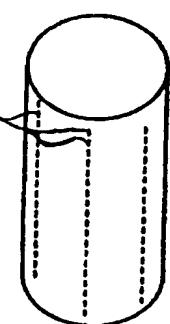
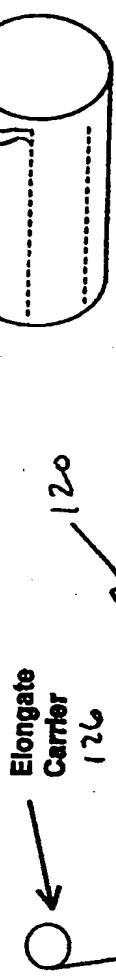
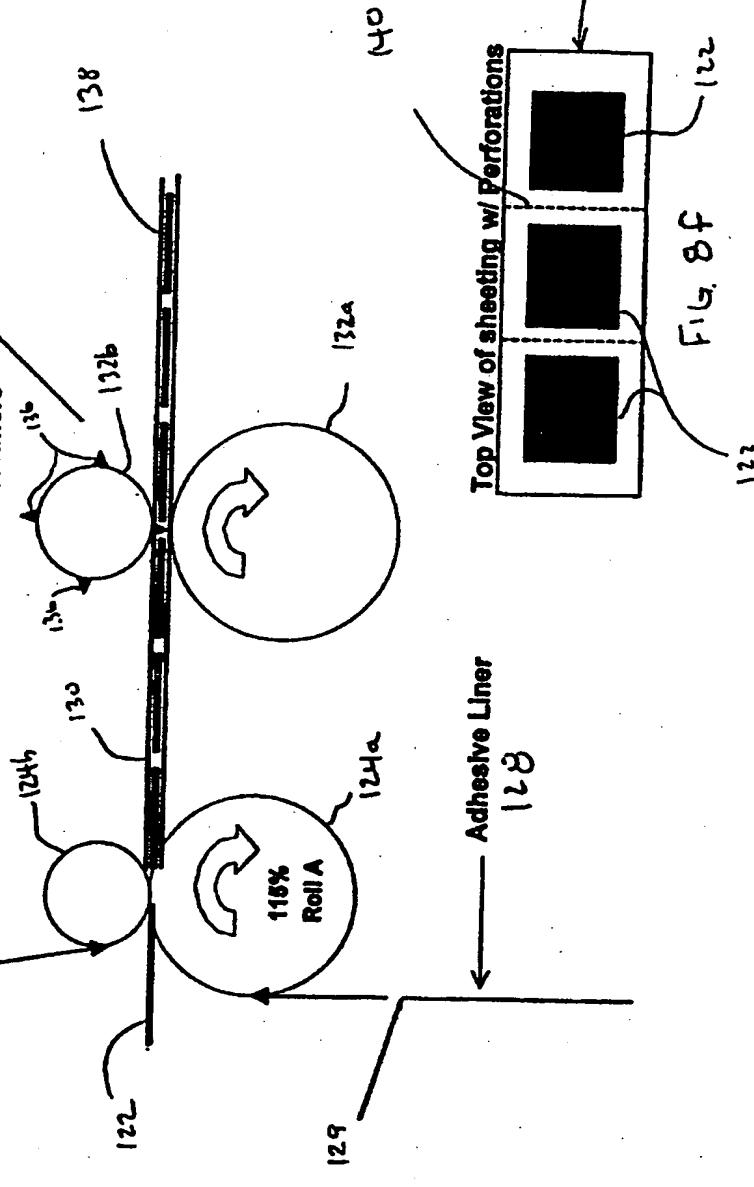


Fig. 8g



Perforating Die Configuration

Perforation of Liners



Top View of sheeting w/ Perforations

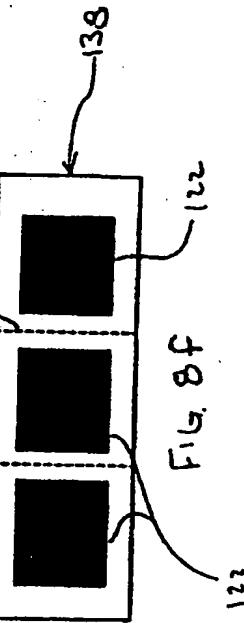
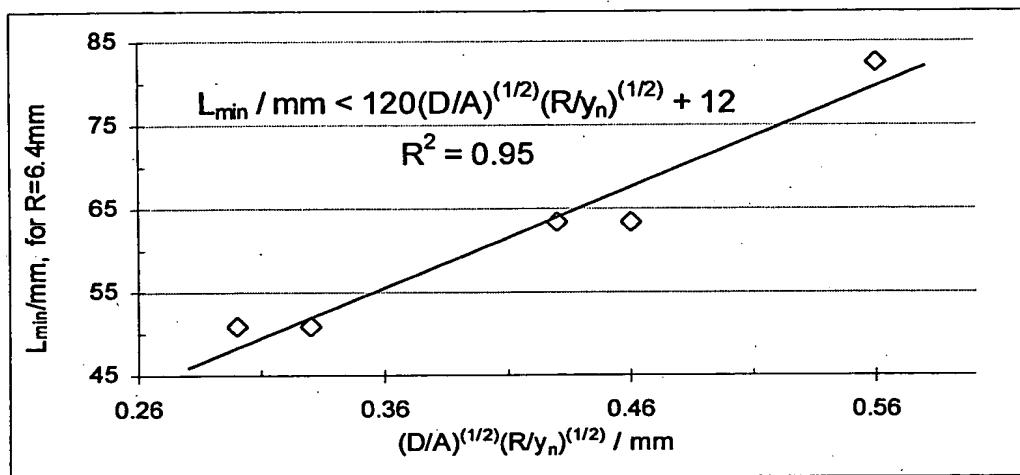


Fig. 8f

122

Fig. 9



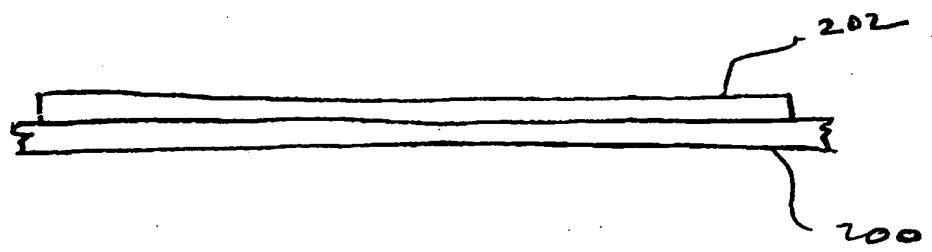


FIG. 10A

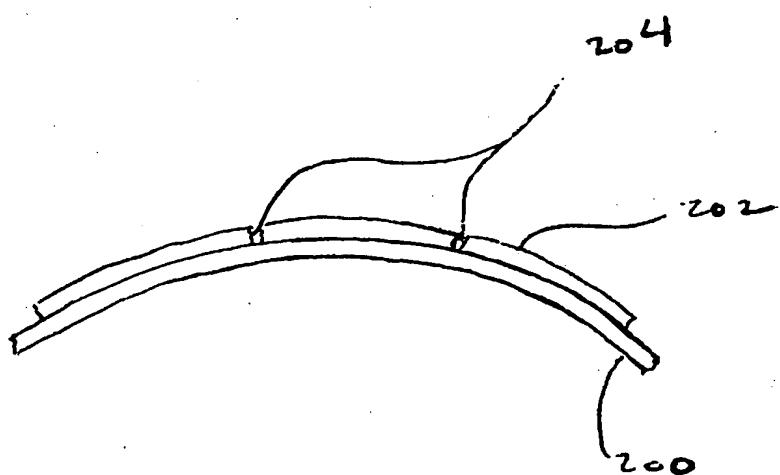


FIG. 10B

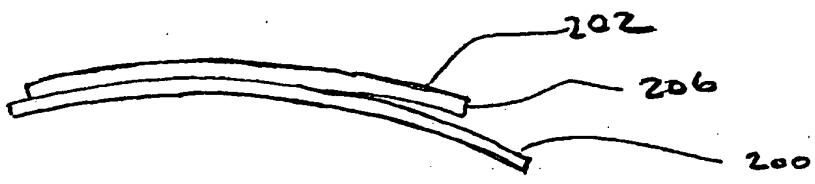


FIG. 11

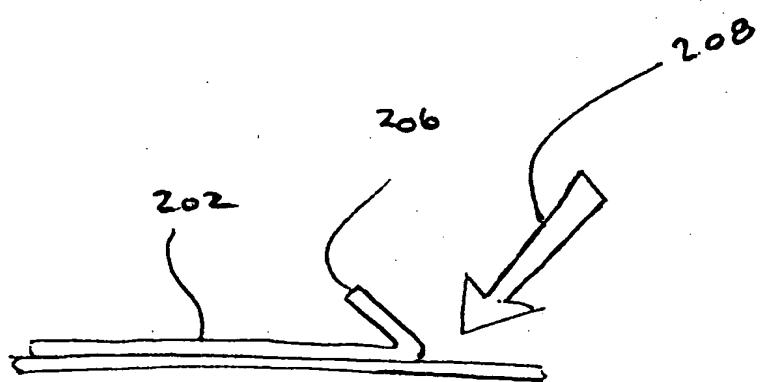


FIG. 12

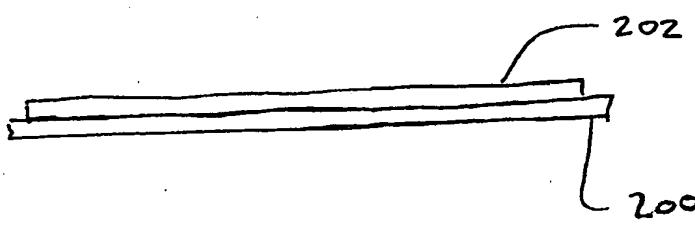


FIG. 13A

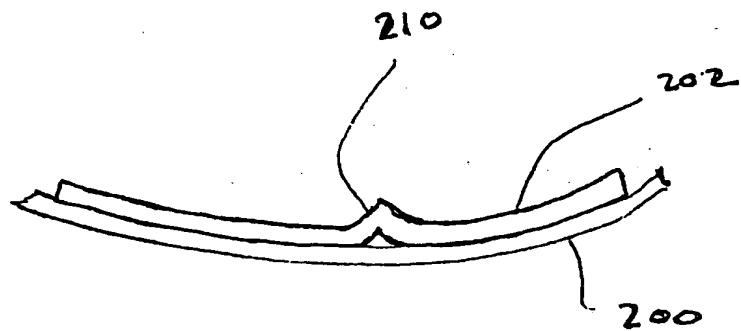


FIG. 13B